



Quantity Estimate Sheet

Protal Liquid Pipeline Coatings

Weld Joints	
Pipe Diameter	Welds per Liter
4"	9
6"	6
8"	4.5
10"	3.6
12"	3
16"	2.25
20"	1.8
24"	1.5
30"	1.2
36"	1
42"	0.86
48"	0.75

Note: Estimates are based on field experience on weld joints with 2" to 3" cut-back and applied at 20 to 30 mils average. Actual coverage may vary depending on cut-back and mil thickness.

Pipe (<i>Hand Applied</i>)		
Thickness in mils	Theoretical Coverage per Liter	Actual Coverage per Liter
25 mils	17 ft ²	12 ft ²
30 mils	14 ft ²	10 ft ²
35 mils	12 ft ²	8.5 ft ²

Pipe (<i>Spray Applied</i>)	
Thickness in mils	Theoretical Coverage per Liter
20 mils	21 ft ²
25 mils	17 ft ²
30 mils	14 ft ²
35 mils	12 ft ²

Note: Actual coverage to be determined by applicator.