

1. Locate center line where the hole is desired. This location will be used as a guide for the threaded centering assist rod.



2. A 2x4 wood nailer is included. Fasten it along with the threaded rod directly to the concrete form. This provides support and helps center the complete Cell-Cast® disk assembly.



**3.** Slide the first Cell-Cast<sup>®</sup> disk over the threaded rod.



**4.** Secure the edges of the cell to the form using the provided steel spikes.



**5.** Additional disks are interlocked to accommodate finished wall thickness. Verify thickness is the same as wall.



**6.** Guide the 1" wood block over the threaded rod and secure the assembly with the wing nut provided.



7. Wrap each seam with one wrap of 2" wide tape to bridge any possible gaps. **Note:** Tape not included. Finish installing concrete forms and pour concrete.



8. After wall cures, wall forms are removed. The Cell-Cast® disk assembly is now ready for removal.



**9.** Chip excess concrete from the edge of the Cell-Cast® disk assembly and wall.



**10.** Remove disks by breaking out the entire assembly.



11. Inspect the installation. A smooth opening is important for a proper Link-Seal® modular seal installation. Repair voids and grind smooth any ridges.

Always Wear Safety Equipment When Using Cell-Cast® Disks!